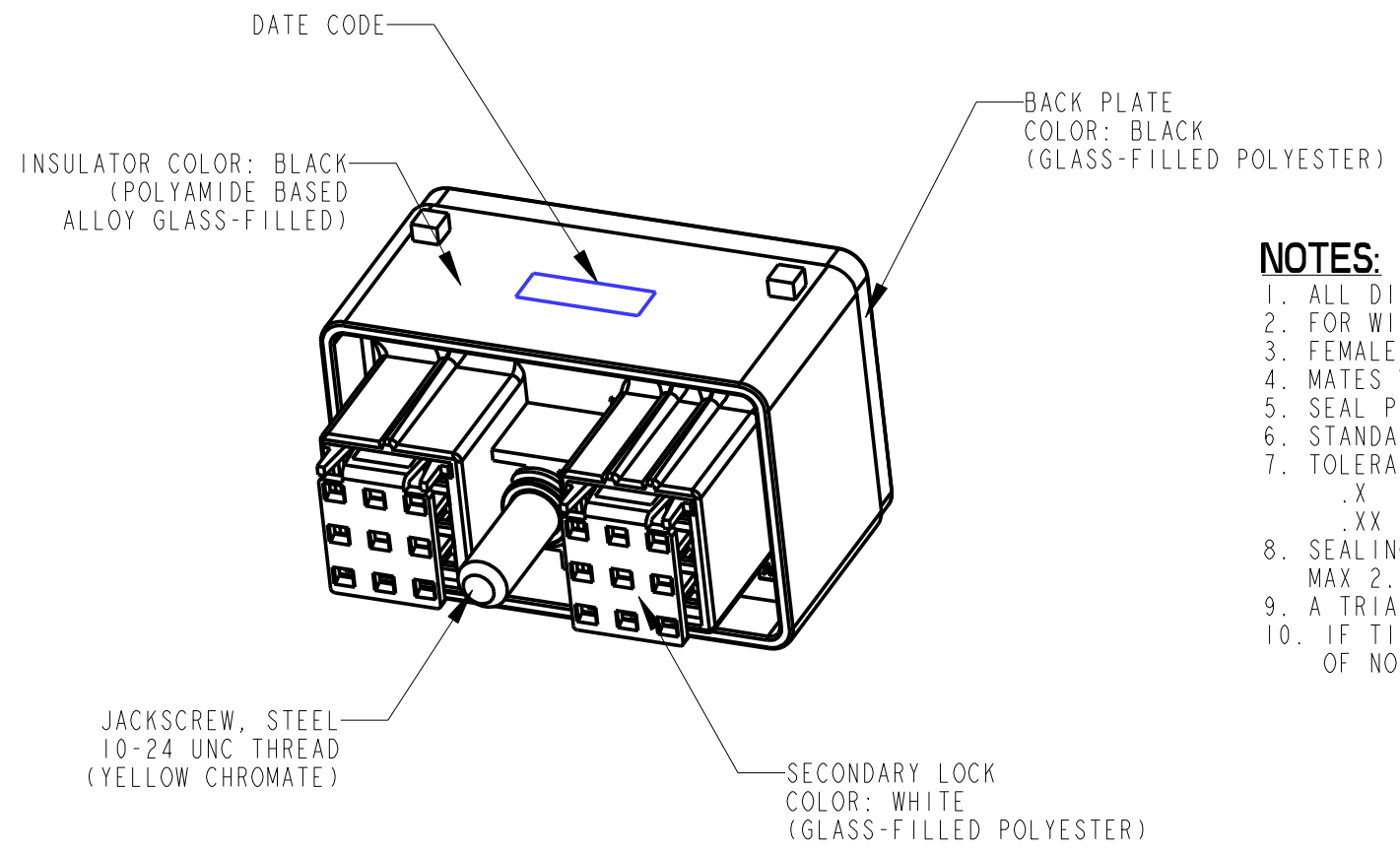


DRAWING REVISIONS			
REV	DOCUMENT	APP	DATE
A	RELEASE TO PRODUCTION PER D.O. 99-1161	AC	5/03/01
B	REMOVED 23.4 DIM. CHG 32.26 TO 32.3 ADDED 2.6 REF DIM. ADDED SECONDARY LOCK NOTE. ADDED NOTE 9. ADDED CRITICAL SYMBOL TO DIMENSION 32.3 ADDED DATE CODE NOTE. PER ECN #01A579.	JLD	10/20/01
C	ADD: NOTE 10 ADD: TOL BLOCK COVER PER ECN #04A266.	AC	07/07/04
D	PER ECN#06A536 @ NOTE 10; 2 WAS 4		

SECONDARY LOCK SHIPPED IN PRE-STAGED POSITION



NOTES:

- ALL DIMENSIONS ARE IN MILLIMETERS. DIMENSIONS IN [] ARE IN INCHES.
- FOR WIRE SIZE APPLICATION, CONSULT FACTORY.
- FEMALE TERMINAL ORDERED SEPARATELY: 425 00 00 873/872.
- MATES WITH CINCH HEADER CONNECTOR (CONSULT FACTORY).
- SEAL PLUG ORDERED SEPARATELY: 581 00 00 011.
- STANDARD CELL PACK: QUANTITY 70 PIECES.
- TOLERANCES UNLESS OTHERWISE SPECIFIED:
 .X ±0.5
 .XX ±0.25
- SEALING RANGE FOR WIRE INSULATION DIA. ;
 MAX 2.64MM (.104"), MIN 1.96MM (.077").
- A TRIANGLE ▲ INDICATES CRITICAL FUNCTION DIMENSION.
- IF TIE-WRAP DRESSING CONDUCTORS, CINCH RECOMMENDS A SPACING OF NO LESS THAN 2 INCHES BEHIND THE BACK PLATE.

MODELED BY:
J. DRYE

METRIC		PRO/E		Cinch		1700 FINLEY RD LOMBARD, IL. 60148	
DO NOT SCALE DRAWING		DRAWN BY	DATE	TITLE			
		B. KOSTIC	5/08/00	CONNECTOR ASSEMBLY SOCKET 18 POSITION			
		DESIGN ENGINEER	DATE	MATERIAL		CONTROL SPEC NUMBER	
		A. CAINES	5/03/01	SEE VIEWS		POLAR A	
		DESIGN ENGINEERING MGR.	DATE	MATERIAL SPEC NUMBER		PROJECT NUMBER	
		J. DRYE	5/03/01			A14243	
		MFG. ENGINEERING	DATE	CAD FILE NUMBER		DRAWING NUMBER	
		P. WALTHALL	5/03/01	5810118023S		581 01 18 023S	
		QUALITY ASSURANCE	DATE	CAGE IDENT NO. SIZE		SCALE	
		T. SHAH	5/03/01	71785 B		1:000:1 SHEET 1 OF 1	
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