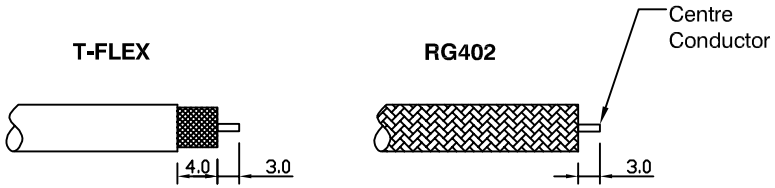
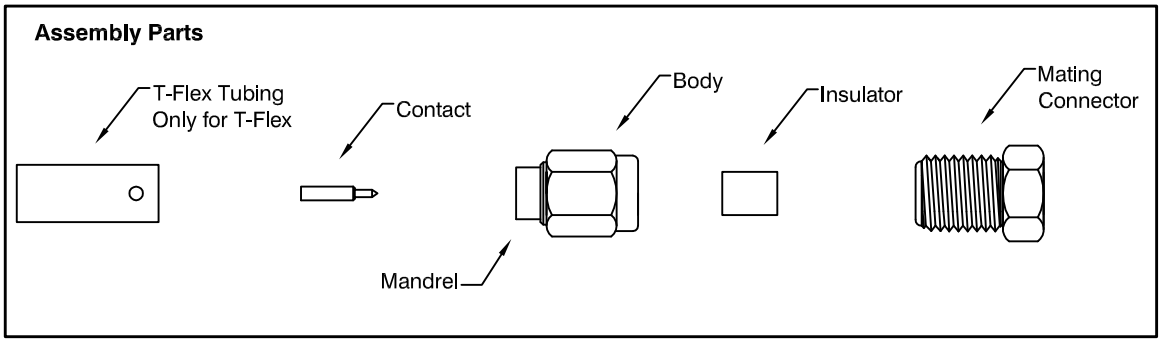
Assembly Instructions

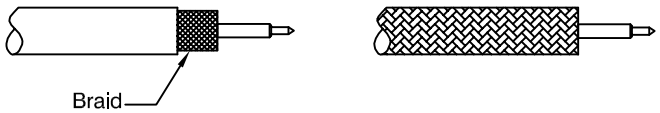
Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VS10-2141-1102	N/A	N/A	N/A	N/A

1) Strip the cable to the dimensions shown.

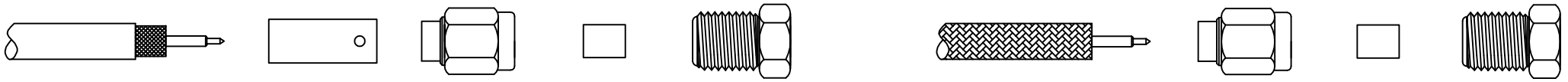




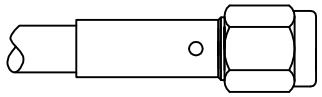
2) Solder the contact on to the centre conductor.



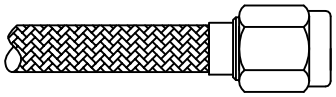
3) Slide the body on to the cable. And mate with appropriate connector. For T-Flex use slide ferrule over cable before sliding the body over.



4) For T-Flex Solder around the top of the mandrel and using the solder clamps set to 100 slide down the ferrule until snug.Slide the body on to the cable. And mate with appropriate connector.



5) T-Felx assembly will look like the above.



5) RG402 assembly will look like the above.

Added Step 3-5 & Assembly Parts	**AP**	**2**	**03 Sep 04**
First Issue	SN	1	14 May 03
DESCRIPTION OF REVISION	APPVD	ISS	DATE

VITELEC ELECTRONICS
Cinch Connectivity Solutions, Ltd
11 Bilton Road
Chelmsford
Essex CM1 2UP, England
T: +44 (0) 1245 342060
F: +44 124 535 8938

SCALE: Not To Scale	DRAWN BY:	S Nash	TITLE: Stripping and Assembly Instructions for SMA Solder Plug.
DIMENSIONS: mm	CHECKED BY:	P Couzens	PART NUMBER: **VAIS1401**
TOLERANCES: ± 0.2mm unless otherwise stated	APPROVED BY:	P Couzens	PAGE: 1 of 1
	DATE:	14 May 03	

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