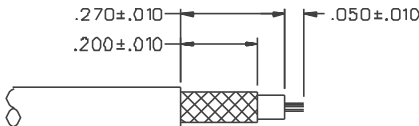
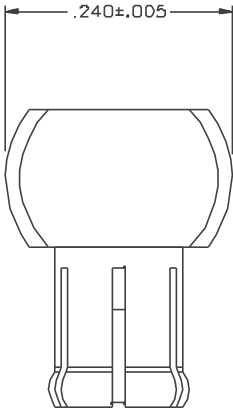
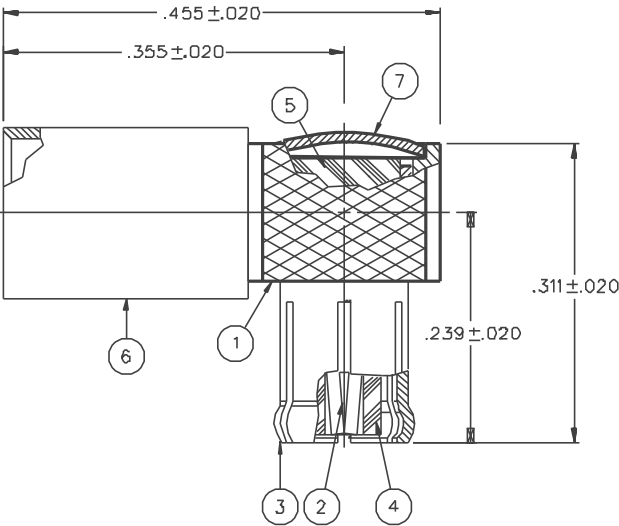


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ INSULATOR	ITEM ⑥ CRIMP SLEEVE	ITEM ⑦ END CAP
133-5404-101	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
133-5404-106	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS

DRAWING NO. C - 133-5404-101/110	
0	REVISIONS
ENGINEERING RELEASE	
1	1-27-99 R H S T R 12-19-99 ECN 46049
CHANGED: -55 DB RF LEAK WAS .70 DB 5.6 LBS MAX ENGAGE WAS 3.4 LBS 10/8.0 LBS MIN/MAX DISENGAGE WAS 5 LBS TYPICAL 2.3 LBS MIN RETENTION WAS 4 LBS * REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARITY * * CATION OR PART NUMBER ADDITION ONLY. *	
1a	10-18-00 R H S T R ECN 47359

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-6 GHz
 VSWR: 1.07+.04F MAX (F IN GHz)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 10000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 5 MILLIOHM MAX, AFTER
 ENVIRONMENTAL 15 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER
 ENVIRONMENTAL 1.5 MILLIOHM MAX
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER
 ENVIRONMENTAL 3.5 MILLIOHM MAX
 BODY TO CABLE - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER
 ENVIRONMENTAL NOT APPLICABLE
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER
 ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MINIMUM AT 70,000 FEET
 INSERTION LOSS: .2 DB MAX AT 1GHz
 RF LEAKAGE: -55 DB AT 2.5 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: 5.6 LBS MAX ENGAGEMENT
 10/8.0 LBS MIN/MAX DISENGAGEMENT
 CONTACT RETENTION FORCE: 2.3 LBS MIN AXIAL FORCE
 CONTACT RETENTION TORQUE: NOT APPLICABLE
 COUPLING MECHANISM RETENTION: NOT APPLICABLE
 CABLE ACCEPTABILITY: RG 18B DOUBLE SHIELDED, RG 316 DOUBLE SHIELDED
 CABLE HEX CRIMP SIZE: .151
 CABLE RETENTION: 25 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

{MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012}
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION F
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION B
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DECIMALS	mm	DRAWN BY SWC	DATE 8-10-98	TITLE PLUG ASSEMBLY, RIGHT ANGLE CABLED REVERSE POLARITY MCX, RG 316 DS	CODE NO.	DRAWING NO. C - 133-5404-101/110
.XX			CHECKED BY SWC	DATE 1-27-99	SCALE 10:1	U/M INCH	SHEET 2 OF 2
.XXX	REF		APPROVED BY TAK	DATE 2-2-99			
MATL			APPROVED BY RJB	DATE 2-2-99	RELEASE DATE 2-19-99		
FINISH							

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